

## ◎ POWER RATING

Engine Speed rev/min	Type of Operation	Engine Power	
		kWm	Ps
1800	Prime Power	270	367
	Standby Power	300	408
1500	Prime Power	230	313
	Standby Power	253	344



Note : -. The engine performance corresponds to ISO 3026, BS 5514 and DIN 6271.

-. Ratings are based on ISO 8528.

→ **Prime power** available at variable load. The permissible average power out put (during 24h period) shall not exceed 70% of the prime power rating.

→ **Standby power** available in the event of a main power network failure. No overload is permitted.

## ◎ MECHANICAL SYSTEM

○ Engine Model	GV158TIC
○ Engine Type	V-type 4 cycle, water cooled
	Turbo charged & intercooled (water to air)
○ Combustion type	Stoichiometric, Premixed and spark ignited
○ Cylinder Type	Replaceable wet liner
○ Number of cylinders	8
○ Bore x stroke	128(5.04) x 142(5.59) mm(in.)
○ Displacement	14.618 (892.05) lit.(in <sup>3</sup> )
○ Compression ratio	10.5 : 1
○ Firing order	1-5-7-2-6-3-4-8-1
○ Ignition timing	14° BTDC
○ Compression pressure	Above 28 kg/cm <sup>2</sup> (398 psi) at 200rpm
○ Dry weight	Approx. 1,300 kg (2,866 lb)
○ Dimension (LxWxH)	1,389 x 1,222 x 1,070 mm (55 x 48 x 42 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO.1
○ Fly wheel	Clutch NO.14

## ◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold	Intake 0.25mm (0.0098 in.) Exhaust 0.35mm (0.0138 in.)

## ◎ VALVE TIMING

	Opening	Close
○ Intake valve	24 deg. BTDC	36 deg. ABDC
○ Exhaust valve	63 deg. BBDC	27 deg. ATDC

## ◎ FUEL CONSUMPTION

○ Prime Power (Nm <sup>2</sup> )	1,500 rpm	1,800 rpm
25%	22.7	30.1
50%	33.6	43.1
75%	45.8	55.3
100%	57.0	70.6

## ◎ FUEL SYSTEM

○ Carburetor	Impco 200M Varifuel carburetor (2EA)
○ Gas regulator	Maxitrol RV61 (2EA)
○ Max. inlet pressure	1.0 psi at the engine inlet

## ◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 31 liters ( 8.19 gal.) Low level 25 liters ( 6.60 gal.)
○ Angularity limit	Front down 20 deg. Front up 20 deg. Side to side 15 deg.
○ Lub. Oil	Refer to Operation Manual Low ash type(0.5wt%) natural gas engine oil API service grade CD or higher SAE 15W-40

## ◎ COOLING SYSTEM

- Cooling method Fresh water forced circulation
- Water capacity 36 liters ( 9.51 gal.)  
(engine only)
- Pressure system Max. 0.9 kg/cm<sup>2</sup> ( 12.8 psi)
- Water pump Centrifugal type driven by belt
- Water pump Capacity 660 liters ( 174.4 gal.)/min  
at 1,800 rpm (engine)
- Thermostat Wax – pellet type  
Opening temp. 71°C  
Full open temp. 85°C

## ◎ ELECTRICAL SYSTEM

- Charging generator 24V x 45A alternator
- Voltage regulator Built-in type IC regulator
- Starting motor 24V x 7.0kW
- Battery Voltage 24V
- Battery Capacity 200 AH (recommended)
- Ignition controller 12 or 24V DC  
(min 8V DC at start, 32V DC max)

## ◎ IGNITION SYSTEM

- Spark plug NGK IFR7B-D, 0.4mm air gap  
Champion RC78PYP, 0.38mm air gap
- Ignition controller Altronic CPU-95 unit (24V DC)
- Ignition coil Altronic 501 061 blue epoxy  
individual coil
- Trigger system Magnetic pick-up sensor and trigger  
wheel and Hall-effect  
(0.5/ 0.5/ 1.0mm air gap)

## ◎ ENGINEERING DATA

- Water flow 550 liters/min @1,500 rpm
- Heat rejection to coolant 55 kcal/sec @1,500 rpm
- Heat rejection to CAC 3.1 kcal/sec @1,500 rpm
- Air flow 18.5 m<sup>3</sup>/min @1,500 rpm
- Exhaust gas flow 30.0 m<sup>3</sup>/min @1,500 rpm
- Exhaust gas temp. 495 °C @1,800 rpm
- Water flow 660 liters/min @1,800 rpm
- Heat rejection to coolant 68 kcal/sec @1,800 rpm
- Heat rejection to CAC 4.7 kcal/sec @1,800 rpm
- Air flow 22.9 m<sup>3</sup>/min @1,800 rpm
- Exhaust gas flow 37.8 m<sup>3</sup>/min @1,800 rpm
- Exhaust gas temp. 520 °C @1,800 rpm
- Max. permissible restrictions
  - Intake system 220 mmH<sub>2</sub>O initial  
635 mmH<sub>2</sub>O final
  - Exhaust system 800 mmH<sub>2</sub>O max.

## ◆ CONVERSION TABLE

- |   |                                    |
|---|------------------------------------|
| in. = mm x 0.0394   | lb/ft = N.m x 0.737                |
| PS = kW x 1.3596  | U.S. gal = lit. x 0.264            |
| psi = kg/cm <sup>2</sup> x 14.2233                              | kW = 0.2388 kcal/s                 |
| in <sup>3</sup> = lit. x 61.02                                  | lb/PS.h = g/kW.h x 0.00162         |
| hp = PS x 0.98635   | cfm = m <sup>3</sup> /min x 35.336 |
| lb = kg x 2.20462   | Nm <sup>3</sup> = SCF × 0.0283     |
| Kg/hr = Nm <sup>3</sup> /hr × 0.732 (natural gas)               |                                    |
| Btu/ft <sup>3</sup> = MJ/m <sup>3</sup> × 26.8392 (natural gas) |                                    |

### Head office

Westen of 6thFl,3Bldg,Allay1128,Jindu Rd,Minhang District ,Shanghai  
**TEL : 86-21-5680-0810, FAX : 86-21-5680-9005**  
 Shanghai Client Diesel Engine Co.,Ltd  
**Email :** sdc@mtu-china.com  
**Web site :** www.client-engine.com, www.mtu-china.com